



## HUA NING INTERNATIONAL TECHNICAL AND TRADING CORP.

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### Company Info

Approved by the Ministry of Foreign Trade and Economic Relations of P.R.China and founded in 1984, Huaning International Technical & Trading Corporation (herein after referred to as "the corporation") is a comprehensive enterprise engaged in import and export trading activities. The corporation mainly exports goods of all sorts such as textiles, hardware tools, **industrial blades, tissue converting machines**, electrical products and light industrial products and imports technology and equipment from abroad for domestic users. The corporation also handles transfer of technology, joint ventures, cooperative production, processing with materials supplied, processing with samples given, assembling with components supplied, compensation trade and provides consultancy services for foreign economic and trading activities.

Adhering to the principle of "Equality and mutual benefit, sincere cooperation, credit and service first ", the corporation shall continue and develop its business relations with friends of various circles at home and abroad, and offer best services for both domestic and foreign customers.

### 1. Tissue converting machine blades and knives



<b>Usage</b>	Tissue paper cutting	<b>Kind</b>	Slitting, Perforating, Cutting, Folding
<b>Type</b>	Tissue knives and blades	<b>Material</b>	9CrSi,SKD11,D2,HSS

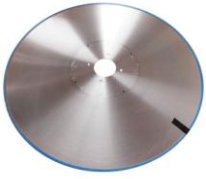
### Description

We supply a wide range of both straight and circular knives for facial tissue machines, toilet roll tissue machines, napkin machines, handkerchief machines, hand towel machines and wrapping & packaging machines etc. The blades have a higher cutting accuracy, and lower yearly consumption costs.

- Individually notched and concaved to your specifications
- Inventory available for immediate shipment, based on your needs
- Blades and anvils can be supplies for ALL types of OEM equipment



## 2. Log saw blade for toilet-roll paper machine



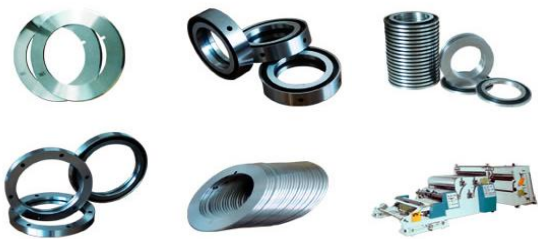
<b>Usage</b>	Household Paper Machinery	<b>Process</b>	Cutting
<b>Type</b>	Paper Cutting Machine	<b>Material</b>	9CrSi, SKD11,D2, HSS

### Description

Size: Ø610\*68.3\*3.0 to 4.76    Ø610\*82.55\*3.0 to 4.76    Ø610\*100\*3.0 to 4.76

1. It has high wear-resistance and good smooth cutting performance.
2. Less pollutions on tissue paper
3. Less sparks & scars and black phenomenon.

## 3. Circular Slitting Blade



<b>Usage</b>	Paper Machine	<b>Process</b>	Slitting,Cutting
<b>Type</b>	Slitting Rewinder	<b>Material</b>	S1, SKD11,D2 ,HSS

### Description



Circular slitting blade is mainly used for paper, film, gold, silver foil, aluminum, cooper films, tapes and other items for dividing, asking for the least cutting resistance, the largest wear resistance. Based on the requirements of products' precision, cutting tool sometimes have to reach micron precision,

#### 4. Bottom Slitting Knife, Slitting Blade



<b>Usage</b>	Paper –making Machine	<b>Process</b>	Slitting, cutting ,rewinding
<b>Type</b>	Slitting Rewinder	<b>Material</b>	S1, SKD11,D2 ,HSS

#### Description

Slitting & Rewinding blades featured with good cutting resistance and wear resistance

#### 5. Carton Slitting Knife



<b>Usage</b>	Corrugated Carton Slitter	<b>Process</b>	Slitting, cutting ,rewinding
<b>Type</b>	Slitting Rewinder	<b>Material</b>	S1, SKD11,D2 ,HSS,TCT

#### Description

Carton machine slitting blade has various types of paper dividing blades, triple and quadruple slitting blades and thin blades that apply to assembly line production.

1. Blades cut the cardboard edge formation, bright and clean, no flattening phenomenon
2. High hardness, good wear resistance and durable



## 6. Blade For Carton Machine



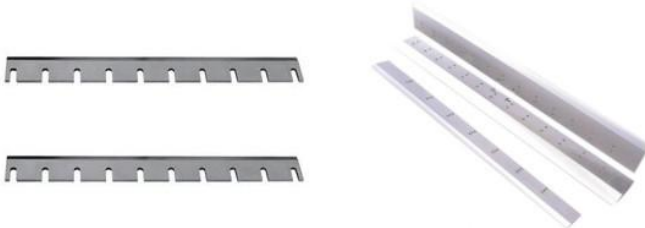
<b>Automatic</b>	Automatic	<b>Kind</b>	CNC Fold-bend Machine
<b>Type</b>	CNC Cutting Machine	<b>Material</b>	D2

### Description

Carton machine slitting blade has various types of paper dividing blades, triple and quadruple slitting blades and thin blades that apply to assembly line production.

1. Blades cut the cardboard edge formation, bright and clean, no flattening phenomenon
2. High hardness, good wear resistance and durable

## 7. Industrial Long Knives



<b>Usage</b>	Wood chipper	<b>Kind</b>	Cutting, Chipping
<b>Type</b>	CNC Cutting Machine	<b>Material</b>	D2, HSS

### Description

- 1 Individually notched and concaved to your specifications
- 2 Inventory available for immediate shipment, based on your needs
- 3 Blades and anvils can be supplies for ALL types of OEM equipment



## 8. Doctor Blade for Paper Machine



<b>Usage</b>	Paper Machine	<b>Process</b>	Pulping Machine, Paper-making
<b>Type</b>	Creping, Cleaning	<b>Material</b>	EP, Bronze, HDP, Stainless Steel,

### Description

We supply a wide range of Metallic & Non Metallic Doctor Blades for Pulp & Paper Industries. They are manufactured as per International Industries standards. With High Quality Raw Materials, Our Doctor Blades are ideal to keep the surface clean in Pulp & Paper Industries. We are making Doctor Blades in different type of materials i. e. Stainless Steel, Bronze, Carbon Steel, Polyester Resin, Fiberglass, Epoxy Fiberglass with the request of our customers.

## 9. Doctor Blade for Printing Machine



<b>Usage</b>	Printing Industry	<b>Process</b>	Printing, laminating, coating, glazing etc
<b>Type</b>	Printing & Packing machine	<b>Material</b>	Sk4,S100, 20C,Ceramic

### Description

Smooth Blade, good flexibility, good scratching effect, durable, reducing downtime, excellent mechanical properties. No grinding during using can ensure a good surface contact of ink to achieve the best effect.

1. Width: 20-60mm;
2. Thickness: 0.152 mm/0.2mm;
3. Lamella(width/Thickness): - 1.4/0.090-0.105mm;
4. Machine Speed: 80--100m/min(SK4), 100--120m/min(Germany S100) 150--200m/min(Sweden 20C)
5. 100m per roll in plastic box



## 10. Grinding Wheels



<b>Usage</b>	Blade Grinding	<b>Kind</b>	Sharpening
<b>Type</b>	Resin bond , Vitrified bond , Metal bond & Electroplated	<b>Material</b>	CBN, Corundum

### Description

- Cup-shaped grinding wheels should be written according to the order, shape, size, abrasive material, grain, grade, and speed.
- Suitable for the work pieces made of materials Chilled steel
- High-speed steel, High-carbon steel, which of strong intensity, high hardness grinding,
- It also used to process Thread, Gear, Components

Species	Code No.	color	features	selection
brown fused alumina	BA	Tan	high rigidity, strong flexibility, low price, can be used widely	suitable for normal steel grinding, grinding, rough grinding, higher anti-pulls Intensity metal grinding as well, i.e.
White aluminum oxide	WA	White	lower rigidity weaker flexibility than A.	Suitable for the work pieces made of materials Chilled steel, High-speed steel, High-carbon steel,
Chromium corundum	CC	Pink,rose-red	Sharp cutting, good edges holdout, durable	Suitable for form grinding, knives, Measuring instrument
Green silicon carbide	GC	green	Only no harder than Boron carbide	Suitable for grinding Hard alloy, Optical glass, vitrify and other hard friable materials.
Black silicon carbide	BC	black	Harder than corundum, crisper, less flexibility.	Suitable for process weak Tensile strength metallic and Nonmetallic material, i.e.
CBN	C	black	Harder than corundum, crisper, less flexibility.	Suitable for carbide steel



## 11. Band Saw Machine & Blade for Toilet roll paper



<b>Usage</b>	Toilet Roll Paper	<b>Kind</b>	Cutting
<b>Type</b>	Band Saw Machine	<b>Material</b>	SKS51,S1

### Description

Manual band saw machine for toilet paper roll cutting.

Size: L\*32\*0.6mm

L\*40\*0.6mm

## 12. Napkin Paper Machine



<b>Usage</b>	Finishing Process Machine	<b>Processing</b>	Finishing Process Machine
<b>Type</b>	Paper Folding Machine	<b>Automatic Grade</b>	Automatic

The 1/6 dislocation adsorption napkin paper folding machine has finished off the folding way which mechanical foding way can not finish off. The folded 1/6 napkin paper which is produced by this equipment is high-grade goods, don't wrinke, rate of finished product is high, and softness is good, if it is equipped with several color printing, it can embody and practical function, and can produce symbol product which can bring a certain marketing for consumption filed.